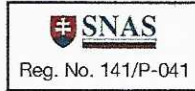




PRVÁ ZVÁRAČSKÁ, a. s.
KOPČIANSKA 14, 851 01 BRATISLAVA 5

Certification Body for Products
accredited by the Slovak National Accreditation Service according to ISO/IEC 17065: 2012



CERTIFICATE

No. PZ 0000 2012 CV 0003 SK
Welding of Railway Vehicles and Components according to STN EN 15085-2.

EUROCAST Košice, s. r. o.

Vstupný areál U. S. Steel
044 54 Košice
IČO: 36 577 707

Is qualified to perform the welding work within the range of certification of:
Certification level **CL 1** according to **STN EN 15085-2:2008**.

Field of application: Castings for the railway industry from material EN-GJS-400-18U LT and EN-GJS-400-15 – repair welding.

Range of specification (WPQR)

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments	Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
111	72.1 72.2	t ≤ 40 mm t = 3-30 mm	BW BW				

Responsible welding coordinator:

Ing. Martin Gatjal, PhD. (IWE) nar.: 04.04.1975

Deputy with equal rights:

-

Deputy:

Ing. Ľubomír Popčák (IWE) nar.: 26.03.1970

Comments:

PZVAR/15085/CL1/003/4/12

Valid: from 15.01.2021 to 16.01.2024

Certified from: 16.01.2012

Auditor: Ing. Andrea Ľubiščáková, PhD.

General regulations see appendix.

Bratislava, 30.11.2020



Ing. Branislav Šimovič
Deputy Head of Certification Body



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APPENDIX No. 1

Certificate no. PZ 0000 2012 CV 0003 SK

Comments: PZVAR/15085/CL1/003/4/12
WPQR 1002 P0162/8/V/0068
WPQR SVK-17-B-0013
WPQR SVK-20-B-0001

General regulations:
according to EN 15085-2.

Certification scheme: 3

Revocation of the certificate:

At suspension of the certificate, the certifying authority shall proceed in accordance with the procedure referred to in the documentation of certifying authority. .

The certification authority which issued the certificate is authorized to invalidate the following cases:

- on samples and products were carried out welding operations, which are contrary to the approved welding procedure (WPQR) and the appropriate standard,
- welding supervision carried out in a manner that does not meet the requirements of reference standard,
- welding works were performed without welding supervision,
- certificates of welders, or other welding personnel are not valid,
- if welder performed welding works, which are not within the range of his certificate,
- other related standards have not been kept,
- supervisory audit certification company has not been allowed,
- welding shop resigned and/or did not requested for extension of certificate.

The company will be informed about cancellation of certificate in writing.

In the event that the company is interested in extension of certificate, it must submit a written request for extension to the certification authority not later than two months before expiration of the certificate. If the applicant fails to comply with this condition, he will have to undergo entire certification process anew.

Distribution list:

- 1 Applicant
- 2 Certification body for products
- 3 NSAT

Bratislava, 30.11.2020




Ing. Branislav Šimovič
Deputy Head of Certification Body